

## Company

SAICA (S.A. Industrias Celulosa Aragonesa) is a market leader in Spain producing sustainable paper and board packaging solutions. Founded in 1943 in Zaragoza (Spain), SAICA has been working and investing in efficient machinery, quality and technology to benefit its customers.

Although founded over 70 years ago, it remains a family-owned business employing 9,000 people in six paper mills located in Spain, UK and France, as well as more than 60 packaging factories around Europe.

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The company is a world leader in the manufacturing of paper for corrugated cardboard with a production capacity of 2,4 million tonnes per year.

- Headquarters: Spain
- Sites: Spain, UK and France
- Industry: Paper
- Products and Services: Cardboard
- Annual production: 2.4 million tons/year
- ERP System: SAP
- Employees: 9,000

## Objectives

- Centralized planning for all sites (done from Spain)
- Better visibility of production progress with online updates
- Increase On-Time In-Full (OTIF) delivery
- Reduce legacy systems' support costs and ensure future sustainability

## Implemented Solutions

- opt-Studio scheduling with integrated trimming
- Full integration with in-house ERP, third party forecasting and supply network planning system

## Benefits

- Faster monthly and daily planning processes
- Eased new machine and site adoption into the planning process
- Increased On-Time In-Full deliveries from 96% to 98%
- Reduced systems' support cost and guaranteed sustainability in the future

*"The implementation of Greycon's opt-Studio has certainly improved our global visibility of all sites, whilst speeding up our planning and trimming optimisation processes with an all integrated solution. Since all systems are live, we have increased our On-Time In-Full delivery results and exceeded our yearly targets."*

David Maeso  
Supply Chain Manager  
SAICA