

## Company

With a production capacity of 120 thousand tons of paper per year, the company is a national leader in the specialty papers industry (thermal and carbonless) and pioneer in the manufacture of coated paper on machine.

The OJI Group Holdings Corporation, established in 1873 in Japan , currently has more than 26,000 professionals and operates on four continents with over 300 subsidiaries and plants . In September 2011 , the Japanese group took control of the specialty paper mill in Piracicaba , starting its operations in the paper industry in Brazil. OJI Papeis Especiais has as principles the protection of the environment, promotion of culture, work and income and encouraging the sport.

- Location: Piracicaba, Brazil
- Industry: Paper
- Products and Services: Thermal, Carbonless and Coated Papers
- Annual production: 177,000 tonnes of specialty papers
- ERP System: Intelisis
- Go-live: November 2015

## Objectives

- Reduce scrap of the slitters
- Increase schedule visibility

## Implemented Solutions

- X-Trim
- X-Trim analytics
- Web reports used for communication between commercial department and operators

## Benefits

- Ability to generate demand on the paper machine, based on the coater forecast, automatically
- Ability to sequence the campaigns in coaters taking into account the sequence in the paper machines
- Ability to handle semi-finished goods stocks so no unnecessary demand is planned at the paper machines

*"Since June 2012, the mill has used X-Trim to optimise our production, with solid savings since the moment it went live. In order to further boost our operation, we chose opt-Studio to improve our planning and scheduling system."*