

## Company

New-Indy Containerboard is a manufacturer and supplier of recycled containerboard to the corrugated box industry.

The company was formed in 2012 as a joint venture by the Kraft Group and the Schwarz Partners. It is comprised of four recycled containerboard mills. There are two in California, USA (Oxnard and Ontario) primarily serving the west coast sheet and corrugator plants, and two mills in Hartford Bity, IN and Montville, CT, USA, serving the east coast, Midwest sheet and corrugator plants.

- Locations: California, Indiana and Connecticut, USA
- Industry: Paper
- Products and Services: Recycled kraft liners and corrugated mediums
- Annual production: 713,000 tons
- ERP System: Microsoft Dynamic GP
- Go-live: November 2017

## Objectives

- To implement a system with support for the new web-welding machine
- To minimise trim waste
- To have the ability to trim across plants
- To increase schedule visibility

## Implemented Solutions

- opt-Studio scheduling
- opt-Studio trimming: Multi-site trimming and Web-welding module
- Standard Greycon interface with ERP and MES: Integration Manager and Standard release tables

## Benefits

- Trim waste was reduced from 1.47% to 0.69% with the implementation of opt-Studio
- Ability to schedule and trim the web-welder machine (unique feature of Greycon)
- Ability to configure and enforce scheduling constraints and machine constraints for trimming

*"An amazing tool; the ability to schedule and trim the web-welder has helped saved us a lot of time and has resulted in increased trim efficiency"*